



# Human Services Department

COUNTY OF SONOMA

SONOMA COUNTY AREA AGENCY ON AGING

3725 Westwind Blvd., Ste. 100

Santa Rosa, CA 95403



"Empower, Support, Protect"

Karen Fies

Department Director

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Assistant Department Director

Interim Director, Adult & Aging Division

## AAA ADVISORY COUNCIL SENIOR HOUSING COMMITTEE

Tuesday, April 10, 2018

Emerald Room

1:00 p.m. – 2:30 p.m.

### A G E N D A

*All listed times are approximate and are subject to change. Agenda items are scheduled for consideration by the Housing Committee, which may or may not choose to take action. Breaks may be called at the discretion of the Chair.*

- (1:00) 1. Welcome and Introductions (Arent)
- (1:05) 2. Roundtable Agency Updates (All)
- (1:20) 3. Presentation: Sonoma County Continuum of Care: Policy, Planning, and Funding to End Homelessness (Michael Gause)
- (2:00) 4. Group Discussion on Presentation (Arent/Group)
- (2:25) 5. Wrap-up/Next Steps (Arent)
- (2:15) 6. Adjourn

NEXT MEETING

May 8, 2018 @ 1:00 pm

**Supplemental materials related to an item on this agenda are available for public inspection during normal business hours at the Adult and Aging Office, 3725 Westwind Blvd., Suite 100, Santa Rosa.**